## **HEATHER GILMER, P.E.**

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## **EDUCATION**

M.S., Civil Engineering, University of Texas at AustinB.S., Summa Cum Laude, Civil Engineering, University of Massachusetts at AmherstM.A., Linguistics, University of Massachusetts at AmherstB.A., Linguistics with concentration in Cognitive Studies, Cornell University

## LICENSURE/CERTIFICATION:

Licensed Professional Engineer: Texas, Wisconsin, New York, Florida (and NCEES experience record)

AWS Certified Welding Inspector

## WORK HISTORY

**Tampa Tank/Florida Structural Steel: QUALITY ASSURANCE MANAGER** (1/12–present). Establish and enforce quality assurance standards for the fabrication and erection services within the organization. Oversee the quality control department. Review & write welding procedures and qualification test reports, and oversee qualification testing for welding procedures and welders. Maintain corporate quality manual. Develop other manuals to standardize and improve various functions within the company. Provide technical training. Review specifications for new projects. Provide on-site Specialty Engineer services for erection.

## PDM Bridge: DIRECTOR OF QUALITY (10/10-8/11)

Supervised quality control managers at several facilities. Drove quality "best practices" across multiple plants. Recruited and hired quality management staff. Assisted project management and operations in dealing effectively with quality claims and disputes. Upgraded quality system for newly acquired facility to bridge-level quality. Developed and maintained effective working relationships with customers and suppliers. Applied technical expertise to help resolve issues in plants and field. Performed occasional inspections.

## Texas Department of Transportation (TxDOT), Construction Division, Materials and Pavements Section, Structural Steel Fabrication Branch: ENGINEER (6/03–8/10), ENGINEERING ASSISTANT (8/99–7/02 and 3/03–6/03)

Reviewed and analyzed steel bridge fabrication nonconformances; developed, modified, interpreted, and enforced steel-related specifications, testing methods, inspection practices, acceptance criteria, and suitability of materials and methods for service based on actual conditions; reviewed and approved fabrication procedures, welding procedures and procedure qualification reports, material test reports, and welding consumable certifications; built and maintained effective working relationships with steel bridge fabricators and erectors, shop and field inspectors, designers, and District offices; provided fabrication and materials advice and other technical service to District offices; supervised and trained other workers (including development of performance plans and training courses); oversaw TxDOT-funded research projects; served as assistant chair of Texas Steel Quality Council; served as Special Assistant to Director of Construction for 10-year rewrite of TxDOT Standard Specifications. Implemented pioneering use of electroslag welding for bridges.

## SHOWCASE PROJECT: Margaret Hunt Hill Bridge (Dallas, TX), 2006-2010

Cable-stayed bridge with steel arch pylon (Santiago Calatrava, architect). Worked with Texas engineer of record (EOR) to revise design for constructability and code compliance and to ensure exceptional circumstances were addressed. Reviewed overseas fabricator operations and worked

with the fabricator to ensure code compliance and develop fabrication procedures. Interacted with fabricator, EOR, architect, TxDOT, City of Dallas to resolve conflicts among contract and code requirements, fabricator & architect customs, and aesthetic requirements. Spearheaded innovative use of phased-array ultrasonic testing.

#### **Texas Department of Transportation, Bridge Division, Design Section: ENGINEERING ASSISTANT** (7/02–3/03)

Designed highway bridges; analyzed and reviewed design calculations; checked design drawings; provided steel-related technical support to professional engineers on material, fabrication, and specification issues.

**Department of Civil Engineering, University of Texas at Austin: GRADUATE RESEARCH ASSISTANT** (9/97–8/99). Thesis topic: "Evaluation of Fillet Weld Qualification Requirements". Researched alternative tests that may replace or obviate current code requirements for procedure qualification. Advisor: Dr. Karl Frank.

#### **Department of Civil and Environmental Engineering, University of Massachusetts at Amherst: UNDERGRADUATE RESEARCH ASSISTANT** (4/95–8/97). Wrote computer programs, edited reports, processed data, and performed lab and field work for projects in railway geotechnology, including a track maintenance management system later implemented at Amtrak.

# SELECTED CODE COMMITTEE EXPERIENCE

**AASHTO/NSBA Steel Bridge Collaboration:** Chair of TG2 on Fabrication. Member of other task groups (QC/QA, Coatings, Repair & Retrofit).

## American Welding Society (AWS) D1 Committee on Structural Welding:

Member/proxy/advisor for Bridge Subcommittee (D1J). Chair of Fabrication Task Group (TG3). Member of Inspection Task Group (TG4). Advisor to Structural Subcommittee (D1Q).

AREMA: Member of Committee 15 on Steel Structures.

**AISC:** Member of Committee on Certification (2004-2011). Vice chair of bridge fabricator certification task group. Member of joint AISC/SSPC task group for shop painting certification.

**Transportation Research Board:** Member of Committee AFH70 on Fabrication and Inspection of Metal Structures.

## CITIZENSHIP: U.S.

**LANGUAGES: English**: fluent; **Hebrew**: near-fluent; **French**: 3<sup>rd</sup>-year university level; **German**: 2<sup>nd</sup>-year university level; **Italian**: beginner, with basic steel fabrication vocabulary. Excellent language-learning skills.